

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
011.35320ZN	L.19/00249/7 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X32		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,65-6,85	10	0
HEAD THICKNESS	2,35	2,60	2,54-2,58	10	0
RECESS DEPTH 2	1,40	2,03	1,66-1,72	10	0
RECESS DIAMETER	4,20		4,06-4,15	10	0
MAJOR DIAMETER	3,35	3,53	3,47-3,53	10	0
MINOR DIAMETER	2,51	2,64	2,51-2,62	10	0
TOT LENGHT	30,70	33,30	30,85-31,25	10	0
RADIUS UNDER HEAD	R 0,50		0,50-0,80	10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX		1,25-1,30	10	0
PITCH	1,30		2,51-2,62	10	0
THREAD ANGLE	60°		61°20'-64°	10	0
POINT ANGLE	FULL THREAD		OK	10	0
THREAD LENGTH	30,70-33,30		30,85-31,25	10	0
TORSION	29 KGF-CM IN		34-36	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50